HYDRAULIC THRUSTS

thrust F = Test P x f (1 bar)

Example : 45 °bend
DN = 150
test P = 10 bar

F thrust = 1740 daN

Thrust f for 1 bar pressure

DN	Tee or blank flange daN	1/4 Bend daN	1/8 Bend daN	1/16 Bend daN	1/32 Bend daN
60	47	66	36	18	9
80	75	107	58	29	15
100	109	155	84	43	21
125	163	230	15	63	32
150	227	321	174	89	44
200	387	547	296	151	76
250	590	834	451	230	116
300	835	1180	639	326	164
350	1122	1587	859	438	220
400	1445	2044	1106	564	283

SOIL CHARACTERISTICS

The following data covers the figures for generally accepted classifications of soil types. They should not be used to replace real on-site or laboratory measurements.

Soil type	Dry/wet		Submerged	
	Φ	γ	Φ	γ
	degrees	t/m³	degrees	t/m³
Fragmented rock	40	2	35	1.1
Gravel, sands	35	1.9	30	1.1
Gravel/sand Silts/clays	30	2	25	1
Silts/clays	25	1.9	15	1.1
Humus Organic clay/silts	15	1.5		1

Φ: *soil internal friction angle*
γ : *soil density*

SAINT-GOBAIN PAM
LAYING RECOMMENDATIONS

- STORAGE
- HANDLING
- BACKFILL
- STANDARD JOINT
- STANDARD Vi JOINT
- STANDARD Ve JOINT
- UNIVERSAL Vi JOINT
- STANDARD V+i JOINT
- UNIVERSAL Ve JOINT DN 100 to 1200 MM
- EXPRESS JOINT
- EXPRESS Vi JOINT
- PIPE CUTTING
- WELD BEAD
- ANCHOR BLOCKS
- ANCHORING
- EXTERNAL COATING REPAIRS
- INTERNAL LINING REPAIRS
- PE SLEEVE INSTALLATION
- HYDRAULIC TESTING
- ASSEMBLY EQUIPMENT
- HORIZONTAL DIRECTIONAL DRILLING
- CONTACTS

SAINT-GOBAIN PAM

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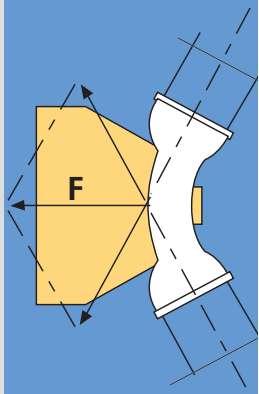
AEP-MEM-15A VERSION 2007 • 4000 EX

PAM

LAYING RECOMMENDATIONS

Anchor blocks



These recommendations are based upon our knowledge of the products and their use. It is the contractor's responsability to ensure that installation is carried out according to the best rules of practice.

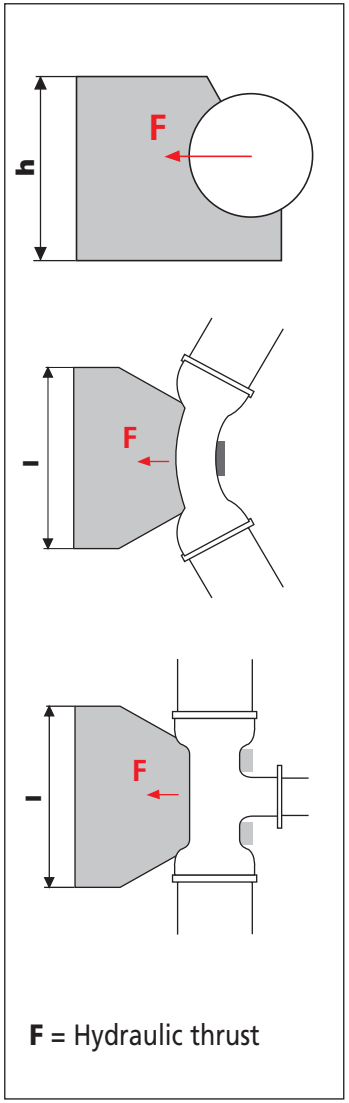
SAINT-GOBAIN
CANALISATION

CONSTRUCTION RECOMMENDATIONS

The concrete anchor blocks dimensions presented here have been designed for the most frequent types of soil and laying conditions encountered.

For laying conditions not included in the following tables, please contact SAINT-GOBAIN PAM.

- It is important that the concrete is poured **directly against the soil** on site, and that it has sufficient mechanical strength.
- When installing blocks, do not forget to leave **joints free,** so that they can be easily inspected during hydraulic testing.
- **Warning!** Never dig in the immediate vicinity of a block restraining thrust without having taken the precaution of sufficiently reducing the pressure in the pipe during the work.



F = Hydraulic thrust

B L O C K D I M E N S I O N S

SOIL with HIGH MECHANICAL STRENGTH

Laying conditions
Depth of cover : 1.2 m
No ground water

Soil characteristics
Internal friction angle : 40°
Soil strength : **1 bar**
Density : 2 t/m³

Block dimensions lxh/V : l = width h = height V = volume

DN	Test P bar	1/32 bend l x h / V m x m / m³	1/16 bend l x h / V m x m / m³	1/8 bend l x h / V m x m / m³	1/4 bend l x h / V m x m / m³	Tee-Blank flange l x h / V m x m / m³
80	10	0.10 x 0.18/0.01	0.17 x 0.18/0.02	0.21 x 0.28/0.04	0.38 x 0.28/0.06	0.28 x 0.28/0.05
	16	0.13 x 0.18/0.01	0.18 x 0.28/0.03	0.33 x 0.28/0.05	0.59 x 0.28/0.11	0.43 x 0.28/0.07
	25	0.14 x 0.28/0.02	0.27 x 0.28/0.05	0.51 x 0.28/0.09	0.87 x 0.28/0.24	0.64 x 0.28/0.13
100	10	0.11 x 0.20/0.01	0.21 x 0.20/0.02	0.29 x 0.30/0.06	0.51 x 0.30/0.10	0.37 x 0.30/0.07
	16	0.17 x 0.20/0.02	0.24 x 0.30/0.04	0.45 x 0.30/0.08	0.77 x 0.30/0.20	0.57 x 0.30/0.11
	25	0.19 x 0.30/0.03	0.36 x 0.30/0.06	0.67 x 0.30/0.15	1.14 x 0.30/0.43	0.86 x 0.30/0.24
125	10	0.14 x 0.22/0.02	0.20 x 0.32/0.04	0.38 x 0.32/0.08	0.67 x 0.32/0.17	0.49 x 0.32/0.11
	16	0.23 x 0.22/0.03	0.32 x 0.32/0.07	0.59 x 0.32/0.14	1.01 x 0.32/0.37	0.75 x 0.32/0.20
	25	0.25 x 0.32/0.05	0.48 x 0.32/0.11	0.87 x 0.32/0.28	1.21 x 0.42/0.69	1.10 x 0.32/0.44
150	10	0.18 x 0.25/0.03	0.26 x 0.35/0.06	0.48 x 0.35/0.12	0.83 x 0.35/0.27	0.61 x 0.35/0.16
	16	0.28 x 0.25/0.04	0.40 x 0.35/0.09	0.73 x 0.35/0.21	1.04 x 0.45/0.54	0.93 x 0.35/0.34
	25	0.25 x 0.35/0.08	0.60 x 0.35/0.16	1.08 x 0.35/0.46	1.50 x 0.45/1.12	1.13 x 0.45/0.63
200	10	0.24 x 0.30/0.05	0.37 x 0.40/0.12	0.68 x 0.40/0.24	0.98 x 0.50/0.54	0.86 x 0.40/0.33
	16	0.30 x 0.40/0.09	0.56 x 0.40/0.19	0.87 x 0.40/0.42	1.46 x 0.50/1.17	1.09 x 0.40/0.66
	25	0.45 x 0.40/0.14	0.84 x 0.40/0.32	1.27 x 0.50/0.89	1.84 x 0.60/2.24	1.58 x 0.50/1.37
250	10	0.31 x 0.35/0.08	0.48 x 0.45/0.20	0.75 x 0.55/0.35	1.28 x 0.55/0.99	0.95 x 0.55/0.55
	16	0.39 x 0.45/0.16	0.73 x 0.45/0.32	1.13 x 0.55/0.78	1.67 x 0.65/2.00	1.41 x 0.55/1.21
	25	0.59 x 0.45/0.24	0.93 x 0.55/0.53	1.63 x 0.55/1.61	2.36 x 0.65/3.98	1.81 x 0.65/2.34
300	10	0.37 x 0.40/0.12	0.59 x 0.50/0.28	0.93 x 0.60/0.58	0.41 x 0.70/1.53	1.17 x 0.60/0.91
	16	0.48 x 0.50/0.24	0.78 x 0.60/0.41	1.39 x 0.60/1.27	2.04 x 0.70/3.22	1.56 x 0.70/1.87
	25	0.63 x 0.60/0.27	1.15 x 0.60/0.87	1.79 x 0.70/2.48	2.64 x 0.80/6.14	2.04 x 0.80/3.65
350	10	0.43 x 0.45/0.18	0.61 x 0.65/0.27	1.11 x 0.65/0.88	1.67 x 0.75/2.30	1.26 x 0.75/1.31
	16	0.57 x 0.55/0.36	0.93 x 0.65/0.62	1.49 x 0.75/1.83	2.23 x 0.85/4.66	1.84 x 0.75/2.80
	25	0.75 x 0.65/0.41	1.23 x 0.75/1.26	1.96 x 0.85/3.61	2.76 x 1.76/8.83	2.26 x 0.95/5.34
400	10	0.49 x 0.50/0.25	0.71 x 0.70/0.39	1.17 x 0.80/1.20	1.79 x 0.90/3.18	1.46 x 0.80/1.87
	16	0.65 x 0.60/0.49	1.07 x 0.70/0.89	1.60 x 0.90/2.54	2.42 x 1.00/6.45	1.97 x 0.90/3.86
	25	0.87 x 0.70/0.59	1.34 x 0.80/1.80	2.13 x 1.00/5.02	2.94 x 1.30/12.33	2.48 x 1.10/7.44

SOIL with MEDIUM MECHANICAL STRENGTH

Laying conditions
Depth of cover : 1.2 m
No ground water

Soil characteristics
Internal friction angle : 30°
Soil strength : **0.6 bar**
Density : 2 t/m³

Block dimensions lxh/V : l = width h = height V = volume

DN	Test P bar	1/32 bend l x h / V m x m / m³	1/16 bend l x h / V m x m / m³	1/8 bend l x h / V m x m / m³	1/4 bend l x h / V m x m / m³	Tee-Blank flange l x h / V m x m / m³
80	10	0.13 x 0.18/0.01	0.17 x 0.28/0.02	0.32 x 0.28/0.04	0.56 x 0.28/0.10	0.41 x 0.28/0.06
	16	0.14 x 0.28/0.02	0.26 x 0.28/0.04	0.49 x 0.28/0.08	0.85 x 0.28/0.23	0.63 x 0.28/0.13
	25	0.21 x 0.28/0.03	0.40 x 0.28/0.05	0.74 x 0.28/0.17	1.24 x 0.28/0.48	0.93 x 0.28/0.27
100	10	0.17 x 0.20/0.02	0.23 x 0.30/0.04	0.43 x 0.30/0.17	0.74 x 0.30/0.19	0.54 x 0.30/0.10
	16	0.18 x 0.30/0.03	0.35 x 0.30/0.05	0.65 x 0.30/0.15	1.11 x 0.30/0.41	0.83 x 0.30/0.23
	25	0.28 x 0.30/0.05	0.35 x 0.30/0.10	0.96 x 0.30/0.31	1.30 x 0.40/0.75	1.21 x 0.30/0.48
125	10	0.22 x 0.22/0.03	0.30 x 0.32/0.06	0.56 x 0.32/0.12	0.97 x 0.32/0.34	0.72 x 0.32/0.19
	16	0.25 x 0.32/0.04	0.47 x 0.32/0.08	0.85 x 0.32/0.27	1.18 x 0.42/0.65	1.07 x 0.32/0.42
	25	0.37 x 0.32/0.06	0.70 x 0.32/0.18	1.25 x 0.32/0.56	1.69 x 0.42/1.33	1.28 x 0.42/0.77
150	10	0.26 x 0.25/0.04	0.38 x 0.35/0.08	0.70 x 0.35/0.19	0.99 x 0.45/0.49	0.89 x 0.35/0.31
	16	0.31 x 0.35/0.06	0.59 x 0.35/0.14	1.06 x 0.35/0.43	1.46 x 0.45/1.06	1.10 x 0.45/0.60
	25	0.47 x 0.35/0.10	0.87 x 0.35/0.30	1.27 x 0.45/0.81	2.28 x 0.45/2.12	1.58 x 0.45/1.24
200	10	0.39 x 0.40/0.07	0.54 x 0.40/0.14	0.83 x 0.50/0.38	1.39 x 0.50/1.07	1.05 x 0.50/0.61
	16	0.44 x 0.40/0.12	0.82 x 0.40/0.30	1.24 x 0.50/0.85	1.79 x 0.60/2.12	1.54 x 0.50/1.30
	25	0.66 x 0.40/0.20	1.02 x 0.50/0.58	1.77 x 0.50/1.73	2.51 x 0.60/4.15	1.93 x 0.60/2.47
250	10	0.37 x 0.45/0.12	0.70 x 0.45/0.25	1.08 x 0.55/0.71	1.60 x 0.65/1.83	1.35 x 0.55/1.11
	16	0.57 x 0.45/0.19	0.91 x 0.55/0.50	1.42 x 0.65/1.45	2.10 x 0.75/3.66	1.76 x 0.65/2.22
	25	0.74 x 0.55/0.33	1.32 x 0.55/1.06	2.02 x 0.65/2.92	2.72 x 0.85/6.91	2.27 x 0.75/4.24
300	10	0.46 x 0.50/0.19	0.75 x 0.60/0.37	1.32 x 0.60/1.16	1.95 x 0.70/2.94	1.49 x 0.70/1.71
	16	0.61 x 0.60/0.25	1.12 x 0.60/0.83	1.75 x 0.70/2.36	2.40 x 0.90/5.71	1.98 x 0.80/3.46
	25	0.91 x 0.60/0.55	1.46 x 0.70/1.64	2.27 x 0.80/4.53	3.12 x 1.00/10.73	2.58 x 0.90/6.61
350	10	0.54 x 0.55/0.27	0.89 x 0.65/0.57	1.42 x 0.75/1.67	2.13 x 0.85/4.25	1.76 x 0.75/2.56
	16	0.73 x 0.65/0.39	1.20 x 0.75/1.20	1.91 x 0.85/3.42	2.69 x 1.05/8.33	2.20 x 0.95/5.05
	25	1.08 x 0.65/0.84	1.73 x 0.75/2.46	2.51 x 0.95/6.58	3.25 x 1.35/15.73	2.88 x 1.05/9.61
400	10	0.62 x 0.60/0.38	0.94 x 0.80/0.78	1.53 x 0.90/2.32	2.31 x 1.00/5.89	1.89 x 0.90/3.53
	16	0.85 x 0.70/0.56	1.39 x 0.80/1.71	2.08 x 1.00/4.75	2.85 x 1.30/11.63	2.41 x 1.10/7.03
	25	1.14 x 0.80/1.15	1.85 x 0.90/3.39	2.63 x 1.20/9.12	3.63 x 1.50/21.79	2.96 x 1.40/13.49