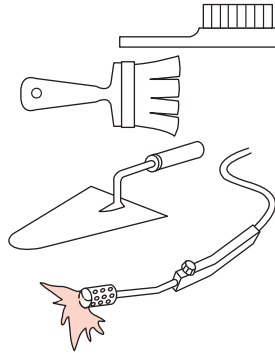


POLYURETHANE COATING

TOOLS TO BE USED

- wire brush,
- paintbrushes,
- spatula,
- gas burner.

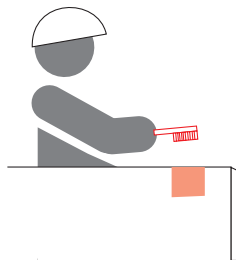


PAINT REFERENCE

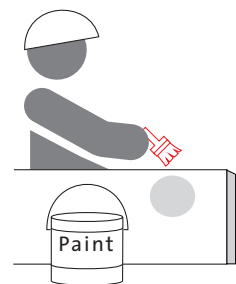
EUROKOTE 4820 Ivory : 1 kg (ref. 185005)
50 ml (ref. 184727)

PROCEDURE

Wire brush, clean and dry the surfaces to be coated.



Apply the epoxy paint with a paintbrush or a spatula complying with manufacturers recommendations (50/50 resin – hardener).



SAINT-GOBAIN PAM LAYING RECOMMENDATIONS

- STORAGE
- HANDLING
- BACKFILL
- STANDARD JOINT
- STANDARD Vi JOINT
- STANDARD Ve JOINT
- UNIVERSAL Vi JOINT
- STANDARD V+i JOINT
- UNIVERSAL Ve JOINT DN 100 to 1200 MM
- EXPRESS JOINT
- EXPRESS Vi JOINT
- PIPE CUTTING
- WELD BEAD
- ANCHOR BLOCKS
- ANCHORING
- EXTERNAL COATING REPAIRS
- INTERNAL LINING REPAIRS
- PE SLEEVE INSTALLATION
- HYDRAULIC TESTING
- ASSEMBLY EQUIPMENT
- HORIZONTAL DIRECTIONAL DRILLING
- CONTACTS

SAINT-GOBAIN
PAM

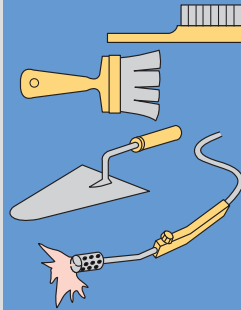
MARKETING DEPARTMENT
21 AVENUE CAMILLE CAVALLIER
54705 PONT A MOUSSON CEDEX
FRANCE
TEL: 03.83.80.73.50
www.pamline.fr

These recommendations are based upon our knowledge of the products and their use. It is the contractor's responsibility to ensure that installation is carried out according to the best rules of practice.

PAM

LAYING RECOMMENDATIONS

External coating repairs

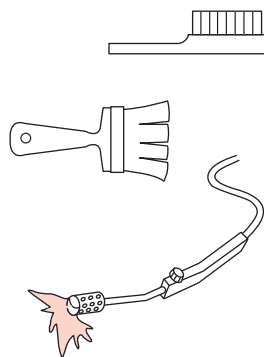


SAINT-GOBAIN
CANALISATION

ZINC AND ZINC ALUMINIUM COATING REPAIRS

TOOLS TO BE USED

- wire brush,
- paintbrushes,
- roller,
- gas burner.

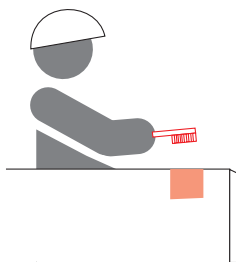


PAINT REFERENCE

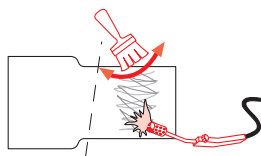
ZINC EPOXY 90 PRIMER : 11 kg (ref. 158244)

PROCEDURE

Wire brush to remove loose paint and/or dust.



Dry the faces to be coated (they may have to be dried with a gas burner if the temperature is low and it is wet).

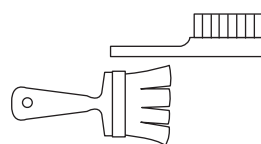


Apply the product with vertical and horizontal strokes.

EXTERNAL BITUMINOUS OR NATURAL BLUE EPOXY COATING

TOOLS TO BE USED

- wire brush,
- paintbrushes,
- roller,
- gas burner.

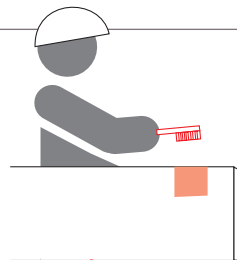


Paint reference :

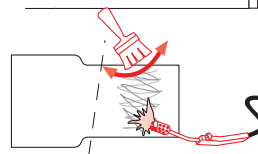
- ENDOLAC 245-30 for black coating :
 - 1 kg (ref. 158134) • 5 kg (ref 158131)
- EUROKOTE 438 for NATURAL : 1 kg (ref. 158019)

PROCEDURE

Wire brush to remove loose paint.



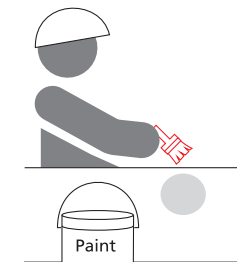
Dry the faces to be coated (they may have to be dried with a gas burner if the temperature is low and it is wet).



Apply the product with vertical and horizontal strokes.

250 MICRONS EPOXY COATING

Wire brush and clean the area to be touched up.



Apply the epoxy paint with a paintbrush or a spatula complying with the manufacturers recommendations.

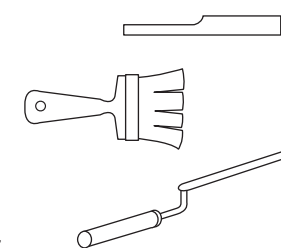
Paint reference : EUROKOTE 4820 blue :

- 1 kg (ref. 158255) • 50 ml (ref 184725)

PE EXTERNAL COATING

TOOLS TO BE USED

- cutter,
- paintbrushes,
- mastic knife,
- gas burner.



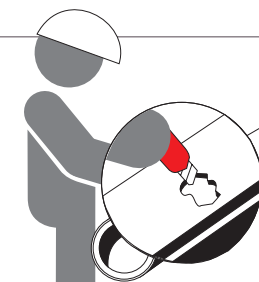
Repair kit*: rubber repair patches and mastic

PROCEDURE

Cut off and remove the damaged PE.

Clean and dry the stripped area.

Heat it to 60°C.



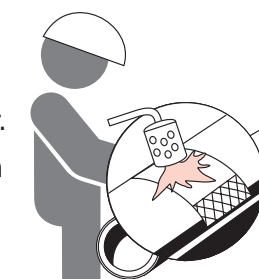
Apply the mastic and smooth it with the knife.

Place the repair strip with a 50 mm overlap on the edges of the cut off area.



Heat the strip with a gas burner until the heat sensitive paint changes colour.

Press the strip down with a glove.



(*) Available on request.