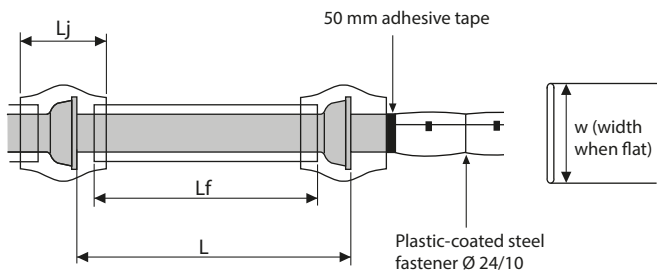


Preparing the barrel and joint sleeves



DN	Barrel			Joint (according to type)			Sleeve thickness μm	Number of fasteners
	L	W	L_f	STD	EXP			
				UNI PK	STD	Ve		
m	m	m	W	W	L_j	m		
*60	6	0.31	5.8	0.31	0.40	0.60	200	4
*80	6	0.31	5.8	0.31	0.40	0.60	200	4
*100	6	0.31	5.8	0.31	0.56	0.60	200	4
*125	6	0.40	5.8	0.40	0.56	0.60	200	4
*150	6	0.40	5.8	0.41	0.56	0.60	200	4
*200	6	0.56	5.8	0.56	0.71	0.60	200	4
*250	6	0.71	5.8	0.71	0.90	0.60	200	4
*300	6	0.71	5.8	0.71	0.90	0.60	200	4
*350	6	0.90	5.8	0.90	1.12	0.70	200	4
*400	6	0.90	5.8	0.90	1.12	0.70	200	4
*450	6	1.12	5.8	1.12	1.12	0.70	200	4
*500	6	1.12	5.8	1.12	1.25	0.70	200	4
*600	6	1.25	5.8	1.25	1.60	0.70	200	4
700	7	1.60	6.7	1.60	1.60	0.80	200	5
800	7	1.80	6.7	1.80	2.24	0.80	200	5
900	7	2.24	6.7	2.24	2.24	0.80	200	5
1000	7	2.24	6.7	2.24	2.50	0.80	200	5
1100	7	2.50	6.7	2.50	2.50	0.80	200	5
1200	8.26	2.50	7.7	2.50	2.50	0.80	400	6
1400	8.19	2.80	7.7	2.80		0.80	400	6
1500	8.18	3.10	7.7	3.10		0.80	400	6
1600	8.18	3.10	7.7	3.10		0.80	400	6
1800	8.17	3.60	7.7	3.60		0.80	400	6
2000	8.13	4.50	7.7	4.50		0.80	400	6

(*) For STANDARD pipes (DN 60 to 600), barrel and joint sleeves are supplied pre-cut to size in one package.