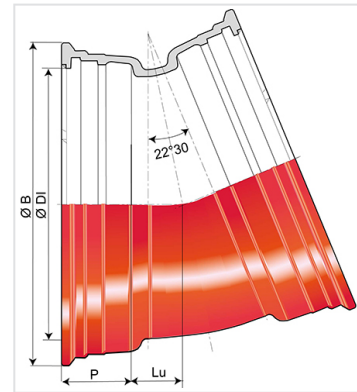
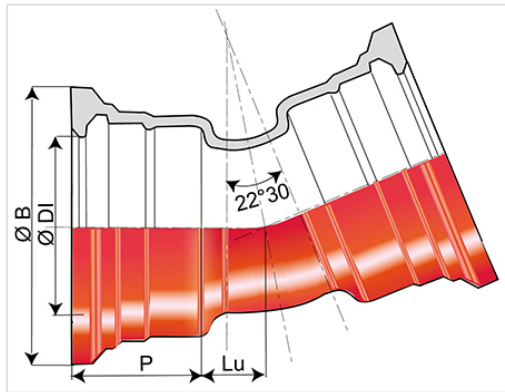


## Bend 22°30 (1/16) INTEGRAL with 2 sockets STANDARD



Angle	DN (mm)	Lu (mm)	P (mm)	ØDI (mm)	ØB (mm)	Mass (kg)	References
22°30	80	32	85	101	167.5	6.50	TSA80CD
22°30	100	35	88	121	187.5	8.20	TSB10CD
22°30	125	38	91	147	214.5	10.40	TSB12CD
22°30	150	42	94	173	241	12.80	TSB15CD
22°30	200	51	100	225	294	19.70	TSB20CD
22°30	250	70	105	277	351	32.20	TSB25CD
22°30	300	70	110	329	408	43.70	TSB30CD
22°30	350	78	110	381.4	464.3	58.00	TSB35CD
22°30	400	92	112	432.4	515.3	59.00	TSB40CD
22°30	450	100	115.5	483.5	573	90.00	TSB45CD
22°30	500	110	117.5	535.5	628	111.00	TSB50CD
22°30	600	140	132.5	638.6	737	158.00	TSB60CD
22°30	700	157.5	150	742.2	861	239.00	TSB70CD
22°30	800	170.5	160	846.3	972	303.00	TSB80CD
22°30	900	197.5	175	949.4	1080	405.60	TSB90CD
22°30	1000	217.5	185	1052.5	1189	507.40	TSC10CD

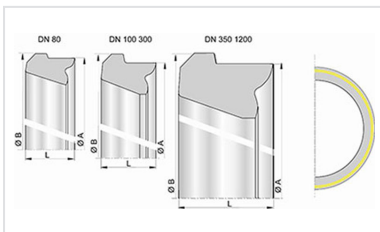
## Field of use:

- Separate sewer system and combined sewer system
- Application: gravity flow and rising main sewerage systems
- Type of effluent: domestic wastewater and rainwater
- For networks with rising main under pressure
- For effluents between pH1 and pH13

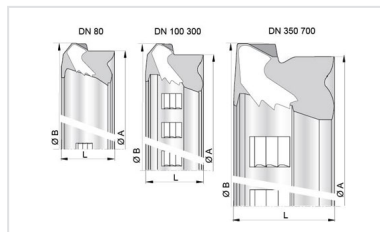
## Main characteristics:

- External and internal coating: red epoxy powder 250µm (PECR)
- Type of joint: Standard
- Standard Gasket in Nitrile
- EN 598 / CE Marking
- Declaration of performances [DoP-INTEGRAL005EN](#)
- Mark NF
- Designed according to the regulatory texts:
  - NF EN 476: general prescriptions for components used in the networks
  - NF EN 752: Conception of sewage projects
  - NF EN 1610: Reception of the works
  - CCTG: Fascicule 70 (sewage work)

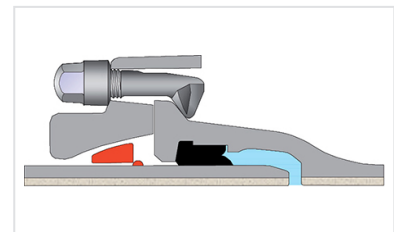
## Linked products



Nitrile STD Gasket  
DN80-2000



Gasket ViLoK® (NBR STD  
Vi) DN80-700



STD Ve joint for INTEGRAL  
STD Fittings

*The information on this sketch is, to the best of our knowledge correct at the time of printing. However Saint-Gobain are constantly looking at ways of improving their products and services therefore reserve the right to change without prior notice, any of the data shown. Any orders placed will be subject to our Standard Conditions of Sale, available on request.*