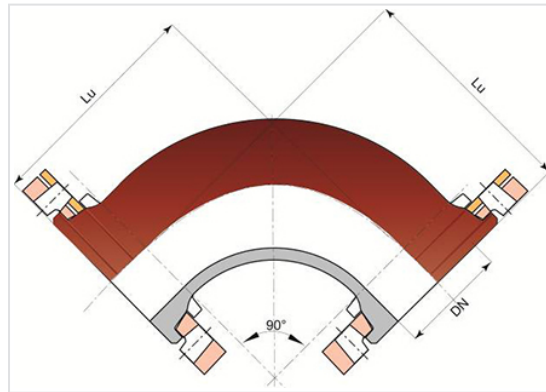


## Bend 90° (1/4) INTEGRAL with 2 Rotatable Flanges



Angle	DN (mm)	Lu (mm)	PN 10		PN 16	
			Mass (kg)	References	Mass (kg)	References
90°	100	180	13.00	BAB10CA10FF	13.00	BAB10CA10FF
90°	150	220	23.00	BAB15CA10FF	23.00	BAB15CA10FF
90°	200	260	37.50	BAB20CA10FF	37.50	BAB20CA20FF
90°	250	350			58.00	BAB25CA20FF
90°	300	400	85.00	BAB30CA10FF		
90°	350	450			123.00	BAB35CA20FF
90°	400	500	163.36	BAB40CA10FF		
90°	500	600	242.00	BAB50CA10FF	268.00	BAB50CA20FF
90°	600	700	359.00	BAB60CA10FF		

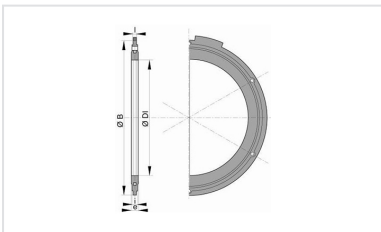
### Field of use:

- Separate sewer system and combined sewer system
- Application: gravity flow and rising main sewerage systems
- Type of effluent: domestic wastewater and rainwater
- For networks with rising main under pressure
- For effluents between pH1 and pH13

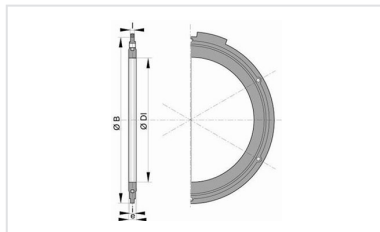
## Main characteristics:

- External and internal coating: red epoxy powder 250µm (PECR)
- EN 598 / CE Marking
- Declaration of performances [DoP-INTEGRAL005EN](#)
- Designed according to the regulatory texts:
  - NF EN 476: general prescriptions for components used in the networks
  - NF EN 752: Conception of sewage projects
  - NF EN 1610: Reception of the works
  - CCTG: Fascicule 70 (sewage work)

## Linked products



Flanged joint with hot galvanized steel bolts, nuts and washers for sewage



Flanged joint with hot galvanized steel bolts, nuts and washers

*The information on this sketch is, to the best of our knowledge correct at the time of printing. However Saint-Gobain are constantly looking at ways of improving their products and services therefore reserve the right to change without prior notice, any of the data shown. Any orders placed will be subject to our Standard Conditions of Sale, available on request.*