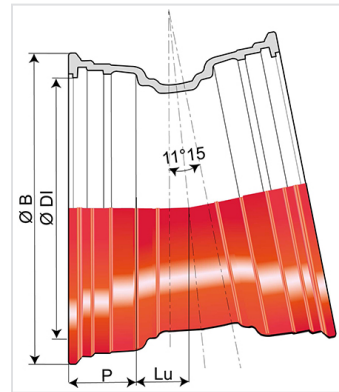
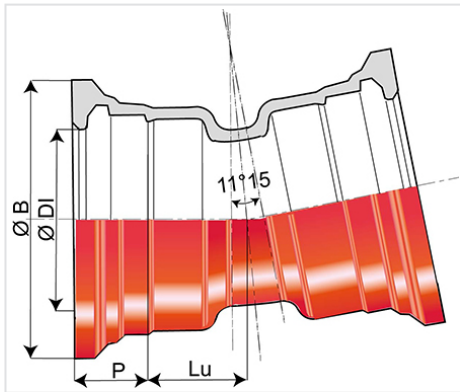


**Bend 11°15 (1/32) INTEGRAL with 2 sockets STANDARD**



Angle	DN (mm)	Lu (mm)	P (mm)	ØDI (mm)	ØB (mm)	Mass (kg)	References
11°15	80	40	85	101	167.5	6.80	TSA80CE
11°15	100	40	88	121	187.5	8.30	TSB10CE
11°15	125	45	91	147	214.5	10.80	TSB12CE
11°15	150	46	94	173	241	13.20	TSB15CE
11°15	200	52	100	225	294	20.00	TSB20CE
11°15	250	55	105	277	351	31.50	TSB25CE
11°15	300	50	110	329	408	41.20	TSB30CE
11°15	350	53	110	381.4	464.3	54.00	TSB35CE
11°15	400	58	112	432.4	515.3	64.50	TSB40CE
11°15	450	67	115.5	483.5	573	79.60	TSB45CE
11°15	500	71	117.5	535.5	628	100.00	TSB50CE
11°15	600	94	132.5	638.6	737	136.00	TSB60CE
11°15	700	87	150	742.2	861	204.00	TSB70CE
11°15	800	90.5	160	846.3	972	253.40	TSB80CE
11°15	900	102.5	175	949.4	1080	325.60	TSB90CE
11°15	1000	117.5	185	1052.5	1189	414.40	TSC10CE

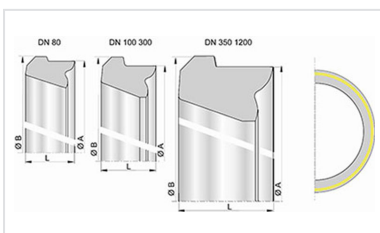
## Field of use:

- Separate sewer system and combined sewer system
- Application: gravity flow and rising main sewerage systems
- Type of effluent: domestic wastewater and rainwater
- For networks with rising main under pressure
- For effluents between pH1 and pH13

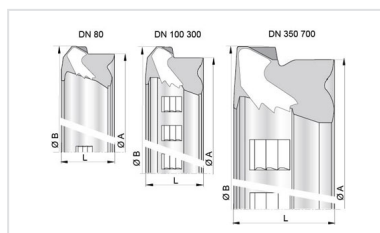
## Main characteristics:

- External and internal coating: red epoxy powder 250µm (PECR)
- Type of joint: Standard
- Standard Gasket in Nitrile
- EN 598 / CE Marking
- Declaration of performances [DoP-INTEGRAL005EN](#)
- Mark NF
- Designed according to the regulatory texts:
  - NF EN 476: general prescriptions for components used in the networks
  - NF EN 752: Conception of sewage projects
  - NF EN 1610: Reception of the works
  - CCTG: Fascicule 70 (sewage work)

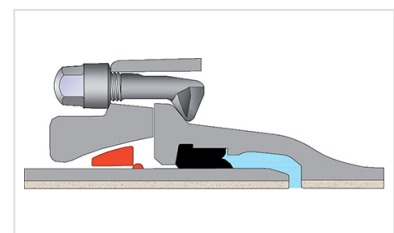
## Linked products



Nitrile STD Gasket  
DN80-2000



Gasket ViLoK® (NBR STD  
Vi) DN80-700



STD Ve joint for INTEGRAL  
STD Fittings

*The information on this sketch is, to the best of our knowledge correct at the time of printing. However Saint-Gobain are constantly looking at ways of improving their products and services therefore reserve the right to change without prior notice, any of the data shown. Any orders placed will be subject to our Standard Conditions of Sale, available on request.*