

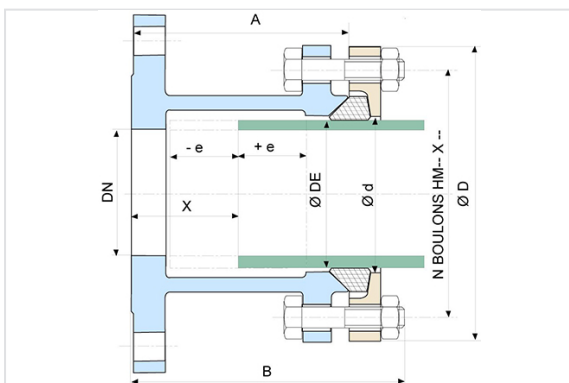
QUICK GS PFA10 DN1000-2000 - Reinforced version



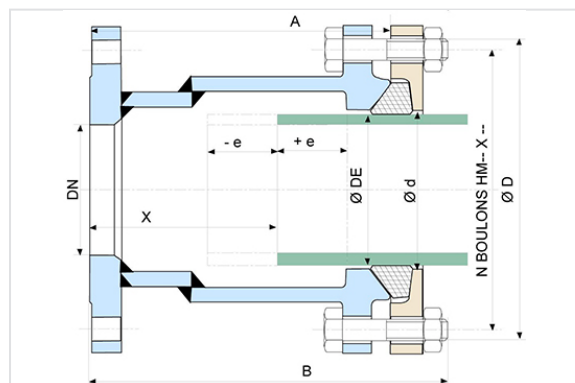
DN flange (mm)	ØDE (mm)	D (mm)	ØDE mini (mm)	ØDE maxi (mm)	DE tolerance (mm)	A (mm)	B (mm)	X (mm)	d (mm)	Bolts	Mass (kg)	References
1000	1048	1195	1041	1050	+2/-7	300	355	95	1056	M20x90	236	*
1100	1151	1300	1144	1153	+2/-7	300	365	95	1160	M20x100	274	*
1200	1255	1410	1247.5	1258	+3/-7.5	300	365	95	1265	M24x100	345	*
1400	1462	1640	1454.5	1465	+3/-7.5	300	365	190	1472	M24x100	440	*
1500	1565	1740	1557	1567.5	+2.5/-8	300	365	105	1575	M24x100	484	*
1600	1668	1830	1660	1670.5	+2.5/-8	300	365	105	1680	M24x100	572	*
1800	1875	2075	1866.5	1877	+2/-8.5	300	375	170	1885	M27x120	750	*
2000	2082	2290	2072.5	2083	+1/-9.5	350	425	185	2092	M27x120	1125	*

(*) consult us

DN1000-1600



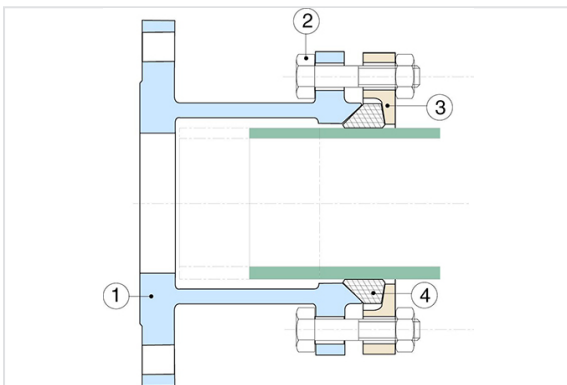
DN1800-2000



Installation

- DE margin for assembly pipe: see table Dimensions DE \pm (margin for not ovalized pipe). Check that the pipe, to input in the Quick, is not ovalized more than 3mm and that the DE dimension with ovalization is not out of the margin. If not it is necessary to proceed re-rounding pipe (see catalogue WATER MAINS for DUCTILE IRON PIPES and FITTINGS)
- Possible adjustment: dimension X \pm e (50mm DN 300-2000)
- Angular deflection in degree + or - 2 degrees
- Flanges: dimensions in conformity with ISO 7005-2, ISO 2531, EN 1092-2.

Assembly and start up



Description

The flange adaptor type PV allows the connection between a flange and a spigot

An adjustment of the pipe length is possible in the adjustment area (\pm e).

During the fitment of the pipe (measurement X) in central position the flange adaptor enables an angle of 4°.

Transport

The transport of the pieces must be done professionally in order to avoid damages on the material.

Storing

The flange adaptors must be protected from bad weather and pollution. During a long storage period a protection against UV is necessary.

Assembling in the pipe network

It is necessary to control that the flanges to be connected are clean and not damaged. The pipe to be connected must be perfectly round.

Assembly

- Implementation of the connection (screws and flat tightening seals to be supplied on site).
- Unscrew the nuts (2) and remove the counterflange (3) and the tightening seal (4).

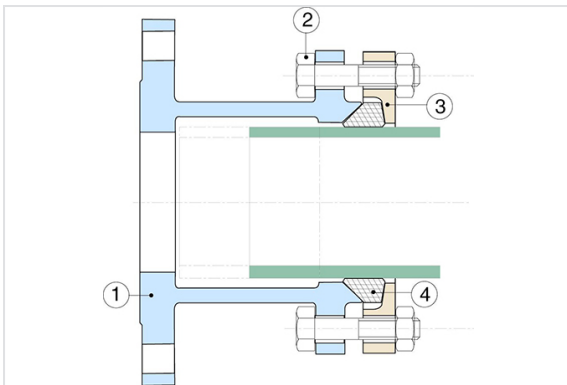
- Write the measurement X on the spigot of the pipe.
- Slide the counterflange (3) and the tightening seal (4) on the spigot of the pipe.
- Slide the pipe right into the flange adaptor. If possible it would be necessary to make the assembly in average position.
- Slide the tightening seal (4) and the counterflange (3) against the body (1).
- Connect the body (1) and the counterflange (3) with the nuts (2) tightening them in cross.
- The flange adaptor is then ready for operation.

DN	Type PV PN10	Type PV PN16	Type PV PN25	Adjustment $\pm e$
mm	Measurement X (mm)	Measurement X (mm)	Measurement X (mm)	mm
80	70	70	75	40
100	70	70	75	40
125	70	70	75	40
150	70	70	75	40
200	70	70	75	40
250	90	90	90	50
300	90	90	110	50
350	90	90	105	50
400	90	90	105	50
450	90	90	105	50
500	90	90	105	50
600	80	90	100	50
700	80	90	100	50
800	90	90	130	50
900	90	170	115	50
1000	170	180	180	50
1200	170	180	170	50
1400	160	220	260	50
1600	150	210	260	50
1800	180	240	260	50
2000	180	240	260	50

Tightening torque	
Nuts	Nm
M16	55 \pm 4
M20	110 \pm 10

Tightening torque	
Nuts	Nm
M24	190 ±10
M27	280 ±15
M30	380 ±20

Material and coatings



Item	Description	Material	Coating
1	Body	Steel EN 10025 S235JRG2	Epoxy mini 300 microns
2	Bolts, Washers	Steel EN 10025 S235JRG2 or S335J2G3 Class 6/8	Hot dipped galvanized 40μ
3	Flange Ring	Steel EN 10025 S235JRG2	Epoxy mini 300 microns
4	Sealing Ring	Elastomer type EPDM	

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