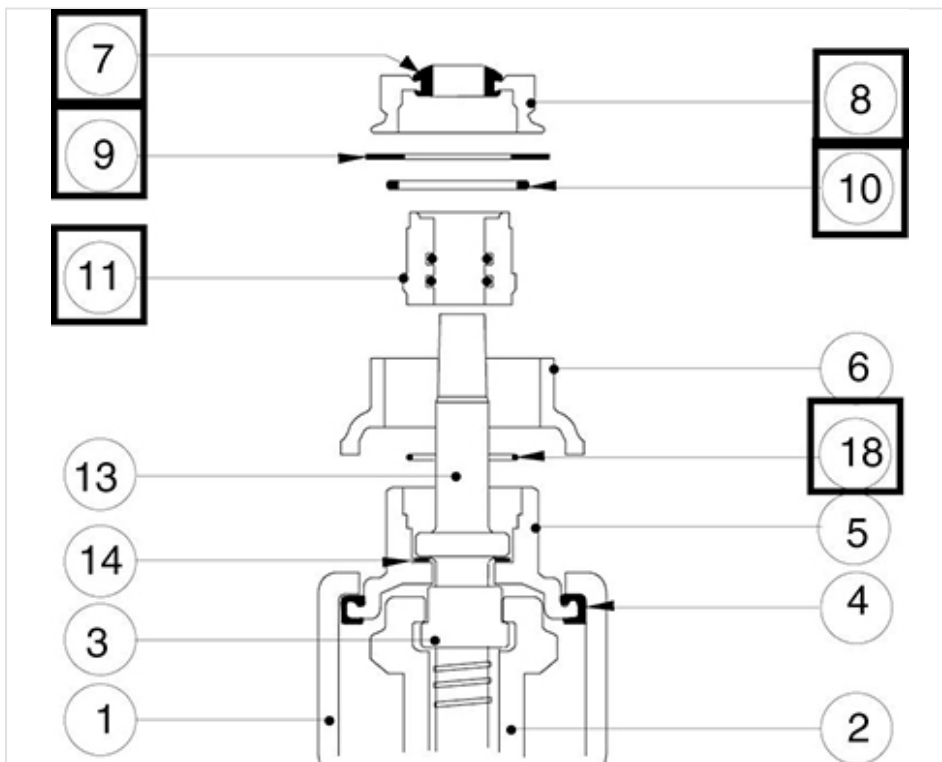


## Spare parts for EURO20 NG - Seal bush with 2 O'rings and bush lock replacement



In accordance with the standard ISO 7259 seal bush with 2 O'rings can be replaced when the valve is in under pressure of minimum 1 bar

Proceed as follows:

- Bring the gate 2 in full opening position so as to block wedge top of the operating nut 3 against bonnet 5. During the seal bush disassembling the tightness will be ensured by bearing bonnet joint 14
- Disassembly various accessories installed on the valve
- Loose the bearing nut 8 with the key recommended on the technical data sheet spare parts and entirely unscrew it.
- Remove the lock washer 9
- Remove the O'ring 10.
- Remove the Yoke 6 (if requested).
- Loose the seal bush with the key recommended on the technical data sheet spare parts, unscrew it totally and remove it from one operating stem.

- Reassembly it with the new spare parts:
  - Screw sealing bush 11 with O'rings 18, 10 and bearing nut 8 with Van O Fra 7.
  - Immobilize the lock washer 9 by a blow of punch at the level of the notch envisaged on the yoke 6.

*The information on this sketch is, to the best of our knowledge correct at the time of printing. However Saint-Gobain are constantly looking at ways of improving their products and services therefore reserve the right to change without prior notice, any of the data shown. Any orders placed will be subject to our Standard Conditions of Sale, available on request.*