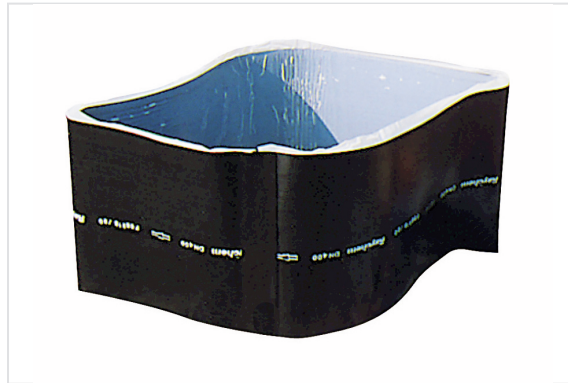


Heat-shrink Collar for TT PE Standard Ve



Protection of joints of fittings DN350-500

DN (mm)	Mass (kg)	References
350	2.00	158074
400	2.14	158083
450	2.00	158092
500	2.13	158097

Working with the TT PE range



1- Check the chamfer at the spigot end, and mark the heat-shrink collar, dividing it into three thirds



2- Slide the collar behind the socket.



3- Socket the pipe and inspect the joint. Use a cloth to clean the area to be protected. Use abrasive paper to key an area of the polyethylene equivalent to the width of the collar, on spigot and socket.



4- Use a gas burner to warm the keyed polyethylene area. Warm the area but do not allow the temperature to exceed 60°C.



5- Remove the protective sheet inside the collar. Center the collar on the joint to be protected, with one third over the socket.



6- Using a gas burner (set to low heat), heat-shrink the collar by sweeping the flame across its entire surface several times, starting at the large-diameter end of the socket.



The procedure is complete when adhesive can be seen overlapping slightly on each side of the sleeve.

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