

Branches for sewage pipes - rectangular hole

Swivel saddle branches

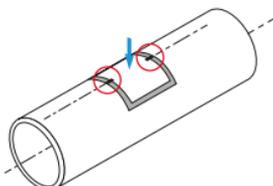
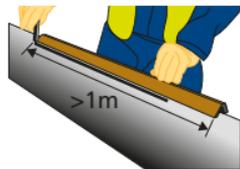
The contractor is responsible for analyzing and eliminating any risks during installation (especially the use of personal protective equipment).

1 DRAW

Draw the centerline at the top of the pipe using an angle bar.

Using the template provided, **draw** the following on the pipe barrel.

Position the template provided on the top centerline using the two markings indicated.



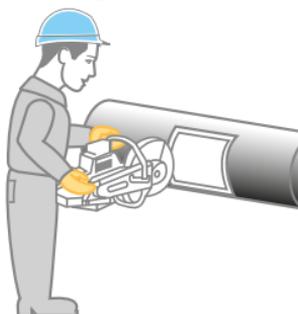
2 CUT AND CLEAN

Using a disc cutter, **cut** the rectangular opening in the pipe barrel on the inside of the line. Comply with the centerline of the pipe shown on the cutting template.

Use a multi-material cutting disc.

Avoid cutting over the line in the corners.

Using a cloth, **clean** the part of the pipe barrel to which the plate will be mounted, as well as the inside of the pipe and the face to be re-coated.



3 REPAIR

Repair the coating on the exposed part of the pipe after cutting by applying fast-drying epoxy paint with a paintbrush.

If necessary, **repair** the lining.

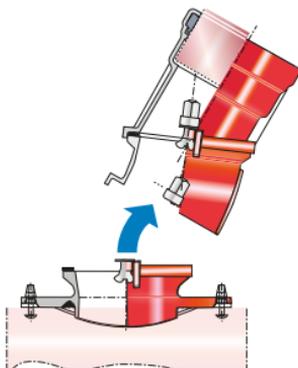
Product used: ISOLARM protective paste (ref. 179099)



4 ASSEMBLE

Unmount the branch so that the plate can first be fitted.

Fit the gasket in the housing on the internal face of the plate.



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Lubricate the joint once seated in its housing.

Fit the plate to the pipe barrel.

Start assembly in the middle of each straight section and progressively **fit** by hand. Use a mallet if necessary.

Gradually **tighten** the bolts, alternating on both sides until the saddle is perfectly in contact with the pipe barrel.

Re-mount the upper elements.

Turn the assembly towards its connection position and **hold** in place.

Fit and **tighten** the stirrups.

